

Work Order ID 65080

Page 1

Thursday, January 06, 2011 9:13:49 AM

Item ID: D4155-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bar

Start Date: 1/6/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 1/13/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: *M* Date: 11-01-11

Tooling:

Date:

Run Start

QC: Date: SPC (Y/N): Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4155

A

0.00

100

Waterjet
FLOW CNC Waterjet*copy will*

Memo

1-Cut as per Dwg

Dwg Rev: Prog Rev:

2-Deburr if necessary

0.00

11/01/07 *(8)*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

11/01/10 *(8)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

8-10-10



160

Identify as per dwg & Stock Location: *w/a*

0.00



Packaging

Memo

0.00

Packaging

EL 1-1-10 *(X8)*

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/12 *(X8)*

MF
11-01-10

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Picklist Print

Thursday, January 06, 2011 9:13:53 AM

Page 1

Work Order ID: 65080

Parent Item: D4155-1

Parent Item Name: Bar



Start Date: 1/6/2011

Required Date: 1/13/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 10.08.03 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.500X012.000		Purchased	No			100	f	20.9410	1.27	8.021053			



304 BAR .500 X 12.00

Location	Loc Qty	Loc Code
MAT	18	
116061	18	
MAT53	2.941	
112778	2.941	

M304 B .250 X .500

M116 148

73.6 # 11/01/07

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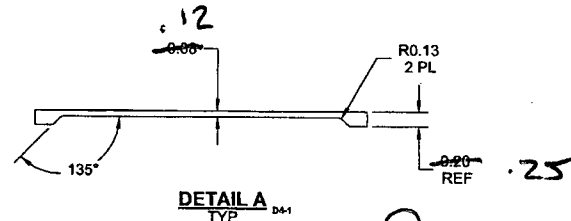
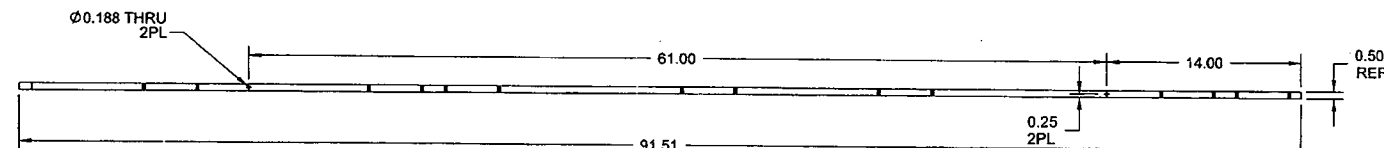
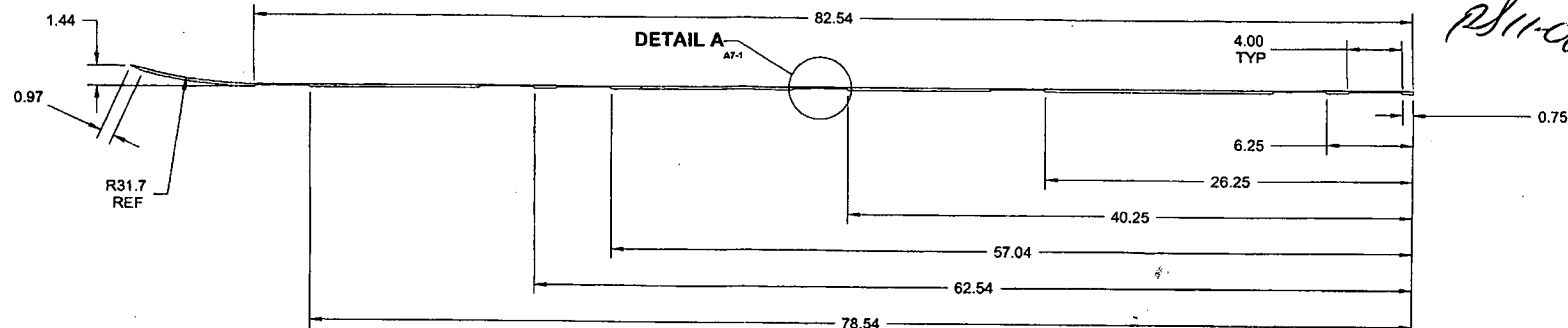
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 65080



D4155-1 BAR

RELEASED
2010-09-15
AM

- NOTES:
- 1) MATERIAL : AISI 304/316 STAINLESS STEEL BAR, 0.50 THICK PER ASTM A276 (REF. DART SPEC. M304B)
 - 2) FINISH : NONE
 - 3) TOLERANCES : PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS : INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES : 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION : NONE
 - 7) WEIGHT : 2.16 lbs

A	NEW ISSUE	SC	10.07.22
REV.	DESCRIPTION	BY	DATE
DESIGN	SC		
DRAWN	SC		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.07.22		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA
DRAWING NO. **D4155**
TITLE **BAR**
REV. A
SHEET 1 OF 1
SCALE
NTS

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